

WHITE PAPER

Scaling U.S. Dairy Ingredient Exports into Asia

A Decade of Market-Building by Adisun Corporation, 2015–2025

Executive Summary

In 2015, a single, serendipitous request from a family friend to source one dairy ingredient set Adisun Corporation on a path that would ultimately reshape how U.S. dairy manufacturers access markets across Asia. What began as one SKU and roughly \$1 million (1,000 metric tons) in first-year export value has grown into a durable trade platform connecting American dairy producers to more than 25 markets across South, Southeast, and East Asia, with cumulative exports now exceeding \$100 million.

This paper traces that growth trajectory — from opportunistic beginnings at a domestic trade show, to the disciplined identification of a benchmark supplier, to the build-out of a diversified export portfolio spanning food-grade and pharmaceutical-grade ingredients. More than a growth story, it is a case study in how a trusted intermediary can help U.S. manufacturers cross the commercial, regulatory, and cultural distance that separates them from fast-growing Asian markets. It also looks at how that model is now expanding beyond dairy — into agricultural commodities and specialty chemicals, and into two-way trade — and closes with the launch of Adisun's International Business as a Service (IBaaS) offering.

2015 Founding year — first shipment, one SKU	25+ Asian markets served	\$100MM+ Cumulative export value
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1. Origins: A Serendipitous Beginning

Adisun Corporation's export business did not begin with a strategic plan or a market study — it began with a favor. In 2015, a family friend asked for help importing a single dairy ingredient. That informal request prompted Adisun to attend Supply Side West, a major U.S. ingredients trade show, to identify potential suppliers.

Rather than committing to the first available source, Adisun took a deliberate, quality-first approach: samples from multiple candidate suppliers were shipped to India for evaluation. One sample was identified as the clear benchmark — what the company internally came to regard as the “gold standard” for the ingredient. That early insistence on quality validation, rather than convenience or price alone, became a defining discipline for everything that followed.

Shipments of that single SKU began later in 2015. In its first twelve months, the export program generated approximately \$1 million in value on roughly 1,000 metric tons of product — a modest but proof-of-concept start that demonstrated real, repeatable demand in an overseas market.

2. From One SKU to a Portfolio

The initial shipment did not remain a one-off transaction. In the years that followed, both the volume of the original SKU and the number of SKUs offered expanded steadily. Each successful shipment reinforced the credibility of the quality-screening process established at the outset, and that credibility became the foundation on which Adisun built broader supplier and product relationships.

As the export pipeline matured, Adisun also moved beyond standard food-grade ingredients into pharmaceutical-grade product — a step that required a higher bar for documentation, traceability, and quality assurance, and that opened access to a more specialized and higher-value segment of demand in Asian markets.

This expansion ran in both directions. Adisun also worked with customs agents to import pharmaceutical-grade ingredients requiring FDA approval into the United States — navigating the additional regulatory scrutiny, documentation, and compliance steps that FDA-regulated pharmaceutical ingredients demand. That experience further strengthened Adisun's capability to manage complex, highly regulated trade flows in both directions, not just standard food-grade exports.

3. Scaling the Model: U.S. Manufacturer Partnerships

Word of Adisun's early export success traveled through the domestic dairy ingredient industry. Manufacturers based in Wisconsin, New Jersey, and other U.S. states — many with strong production capability but limited direct experience navigating international market access — began approaching Adisun to help them reach overseas buyers.

This marked an important shift in the business model: Adisun evolved from a single-relationship importer/exporter into a market-access partner for multiple U.S. manufacturers simultaneously, each looking to Adisun's established buyer relationships, quality-vetting process, and market knowledge as the on-ramp to international demand they could not efficiently access on their own.

4. Market Expansion Across Asia

Over the following years, Adisun's export footprint broadened well beyond its original destination market. Products have now been shipped to more than 25 markets across Asia, including:

- India
- Sri Lanka
- Bangladesh
- Thailand
- Malaysia
- Timor-Leste
- Brunei
- ...and other markets across South, Southeast, and East Asia

This breadth of market coverage reflects more than logistics reach. Each new country brings its own regulatory regime, import documentation standards, buyer expectations, and business customs — meaning that every additional market represents a fresh instance of the same core capability Adisun built in 2015: identifying quality product and building the trust needed to move it reliably across borders.

5. Crossing Business and Cultural Bridges

Perhaps the most consequential outcome of this decade of work is not measured in tonnage or dollars, but in access. U.S. manufacturers — particularly small and mid-sized producers without in-house export infrastructure — often face a steep, unfamiliar path when trying to reach Asian buyers: differing regulatory expectations, language and negotiation norms, payment and logistics practices, and the simple challenge of establishing trust with a counterparty on the other side of the world.

By working with Adisun Corporation, U.S. manufacturers have been able to cross these business and cultural bridges without having to build that capability from scratch. Adisun's role has functioned less like a conventional trading intermediary and more like a translator — of quality standards, of market expectations, and of relationship norms — between American producers and Asian buyers.

6. Results: A Decade in Numbers

The cumulative results of this approach speak to its durability. From a single SKU and roughly \$1 million in export value in year one, Adisun's platform has grown to support cumulative exports exceeding \$100 million across a diversified product portfolio spanning food-grade and pharmaceutical-grade dairy ingredients, delivered into 25+ markets across Asia.

That trajectory was not the product of a single large contract or a single dominant market. It was built incrementally — one validated supplier, one successful shipment, one new manufacturer relationship, and one new market at a time — compounding over roughly a decade into a meaningful and diversified export channel for the U.S. dairy ingredient industry.

7. Beyond Dairy: A Broader Trade Platform

As Adisun's reputation for reliable market access has grown, so has the range of products and partners seeking to work with it. The company has received requests to export a widening set of items from the U.S., including advanced dairy ingredients, soybean, and corn — signaling that the model built for one dairy ingredient in 2015 is applicable well beyond the original product category.

At the same time, U.S.-based manufacturers of specialty chemicals have expressed strong interest in accessing overseas markets by working with Adisun Corporation, drawn by the same value proposition that brought dairy manufacturers from Wisconsin and New Jersey into the fold: an established, trusted route into markets they could not easily enter alone.

Demand is not flowing in only one direction. Adisun has also fielded numerous requests from overseas suppliers and manufacturers seeking to open a bridge into the U.S. market, across a variety of distribution models. Taken together, these signals point to an opportunity larger than any single product category or

trade lane: a two-way platform connecting U.S. and international manufacturers, suppliers, and buyers wherever a trusted intermediary can shorten the distance between them.

This two-way flow reflects a broader strength of the U.S. manufacturing base. Many U.S.-based factories have the capability to take in raw materials sourced from overseas and turn them into high-quality ingredients and finished products that are highly competitive in the global marketplace. For these manufacturers, reliable access to overseas raw material sources is just as important as reliable access to overseas buyers — and both sides of that equation are where a platform like Adisun's adds the most value.

8. Looking Ahead

Adisun Corporation's experience offers a template for how U.S. manufacturers can scale into Asia and beyond: start with rigorous quality validation, prove the model with a single product and market, and then extend that same discipline — supplier by supplier, buyer by buyer, market by market, and now, category by category. As demand for high-quality dairy ingredients, agricultural commodities, and specialty chemicals continues to grow across Asia, and as overseas suppliers increasingly look for a reliable way into the U.S., the partners able to combine product quality with genuine market and cultural fluency will be best positioned to capture that growth in both directions.

For U.S. manufacturers evaluating international expansion, and for overseas suppliers looking to enter the U.S. market, the lesson from Adisun's first decade is straightforward: market access is achievable at scale — but it depends on partners who can bridge not just logistics, but trust.

Introducing International Business as a Service

Building on a decade of proven results across 25+ markets and \$100 million in cumulative trade, Adisun Corporation is launching International Business as a Service (IBaaS) — a structured offering that packages this same proven model of quality validation, market access, and cross-cultural relationship-building into a service available to U.S. exporters and overseas buyers alike. IBaaS is designed to give manufacturers and buyers on both sides of the trade relationship a faster, lower-risk path to success in international trade, built on the same discipline that took Adisun from one SKU in 2015 to a diversified, two-way trade platform today.